



25-A Shawnee Way
Bozeman, MT 59715
Fed ID 81-0414516

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SkyBar Mount for UTV with 1 3/4" – 2" Roll Bar Standard Mount (optional mount on page 3)

This gun rack is supplied with brackets to mount it to the 1 3/4" or 2" roll bar on your UTV.

Your guns will be suspended between two roll bars. Crosswise or lengthwise in the top of the canopy and across the cage in front of the steering wheel are the most widely used mounting areas.

Parts Furnished:

- 1) 40" tube with hole in 1 end
- 1) 24" tube with hole in 1 end
- 4) Roll Bar Half-Clamps
- 1) Spacer for 3/4" tube
- 4) 1/4" x 1 3/4" Bolt
- 2) 1/4" x 2 3/4" bolt
- 6) 1/4" Lock nut
- 8) 5/32" Allen head set screws
- 3/32" Allen wrench to tighten set screws
- SBB-G gun bracket set (one or two depending on model purchased)

Tools Required:

7/16" wrench and/or socket

1. Pick your spot. Hold your weapon up in desired area to confirm barrel/butt side clearance and front to back location. **Note:** The Sky Bar outer tube is 40" long. If this is too long for your spot you can cut the necessary amount off the end that **does not** have the mounting hole drilled.
2. Using a 1/4 x 1 3/4" bolt, attach two half clamps loosely to the 1" Sky Bar tube. (Use hole B) See Fig. 1.
3. **Partially insert set screws into the foam padded gun brackets.** Do not tighten. Slide gun brackets on the 1" Sky Bar tube. See Fig. 9
4. Insert a 1/4" x 1 3/4" bolt through the half clamps, 3/4" tube and spacer so there is a half clamp on each side of the tube. See Fig. 2.
5. Put the Sky Bar in position and place the half clamps on either side of your roll bar and insert a 1/4 x 1 3/4" bolt through the pre-drilled holes. (Use hole A) Tighten just enough so the clamps will stay on the roll bar. Repeat on the other end of the Sky Bar. (Fig. 3 & 4)
6. Tighten the bolts through the Sky Bar tubes snugly (hole B), making sure all parts are aligned straight between your roll bars.
7. Tighten the bolts (hole A) on the half clamps until there is no movement on your roll bar.
8. Position gun brackets to best fit your weapon(s) and secure with the set screws.
9. Put your weapon in the gun rack and adjust the gun brackets if necessary for the best fit.



UTV Bracket for 1 3/4"-2" Roll Bar

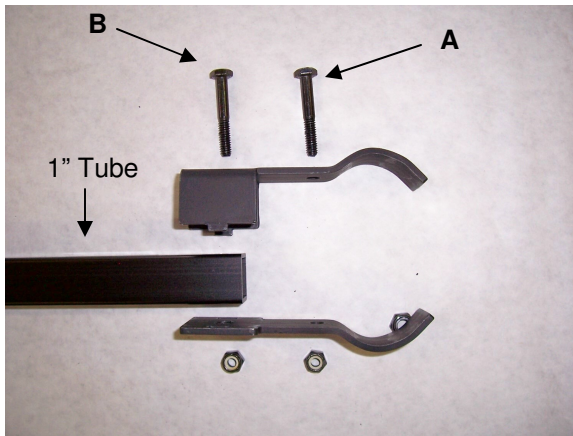


Fig. 1

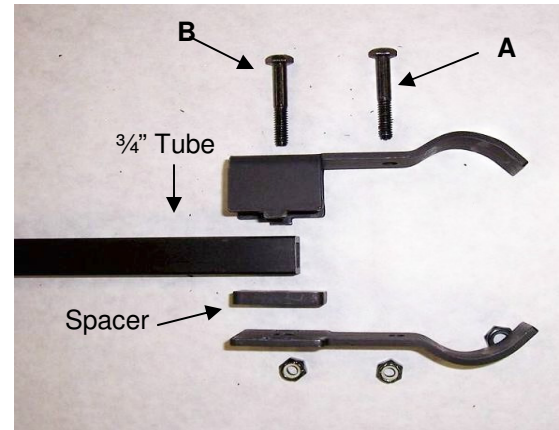


Fig. 2

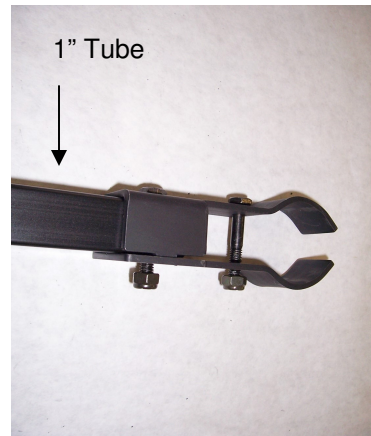


Fig. 3

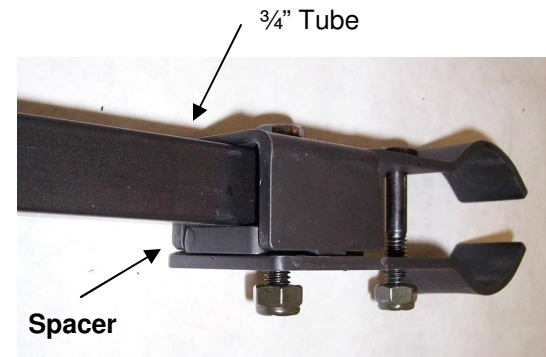


Fig. 4



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**SkyBar Mount for UTV with 1 3/4" – 2" Roll Bar
(for UTV's with canopy or crossbars that interfere with the standard mounting)**

This gun rack is supplied with brackets to mount it to the 1 3/4" or 2" roll bar on your UTV.

Your guns will be suspended 1" below two roll bars. Crosswise or lengthwise in the top of the canopy and across the cage in front of the steering wheel are the most widely used mounting areas.

1. Pick your spot. Hold your weapon up in desired area to confirm barrel/butt side clearance and front to back location.
Note: The Sky Bar outer tube is 40" long. If this is too long for your spot you can cut the necessary amount off the end that **does not** have the mounting hole drilled.
2. Using a 1/4" x 1 3/4" bolt, attach two half clamps loosely to your Roll Bar. (Use hole D) See Fig. 5 & 6. Make sure the tabs on the half-clamps fit into the notches on the lower bracket. (Fig. 8) Repeat on opposite side of vehicle.
3. **Partially insert set screws into the gun brackets.** Slide gun brackets on the 1" Sky Bar tube. See Fig. 9.
4. Put the Sky Bar in position and insert a 1/4" x 2 3/4" bolt through the half clamps and 1" tube. Tighten. (Use hole E. Fig. 5 & 6)
5. Repeat on the other end of the Sky Bar. (3/4" tube) (Fig. 5 & 6)
6. Tighten the bolts through the Sky Bar tubes snugly (hole E), making sure all parts are aligned straight between your roll bars.
7. Tighten the bolts (hole D) on the half clamps until there is no movement on your roll bar.
8. Position gun brackets to best fit your weapon(s) and secure with the set screws.
9. Put your weapon in the gun rack and adjust the gun brackets if necessary for the best fit.

Hanging your Sky-Bar beneath your Roll Bar.

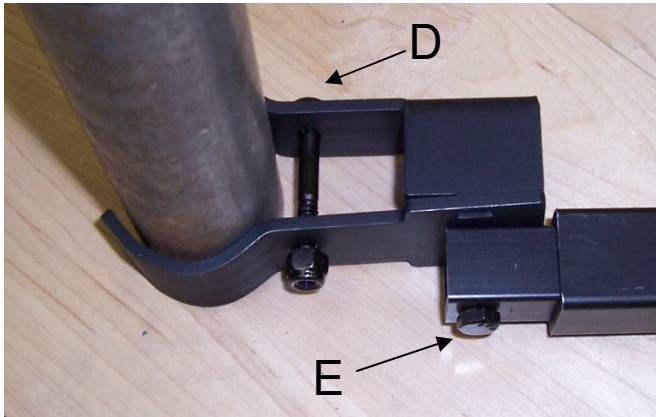


Fig. 5

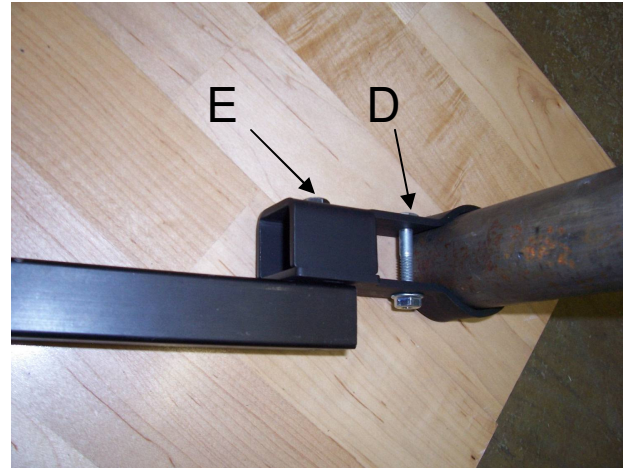


Fig. 6



Fig. 7



Fig. 8

Parts for Sky Bar on UTV Roll Bar

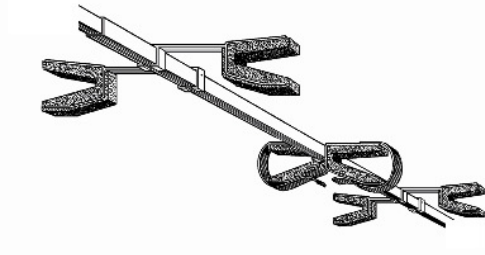
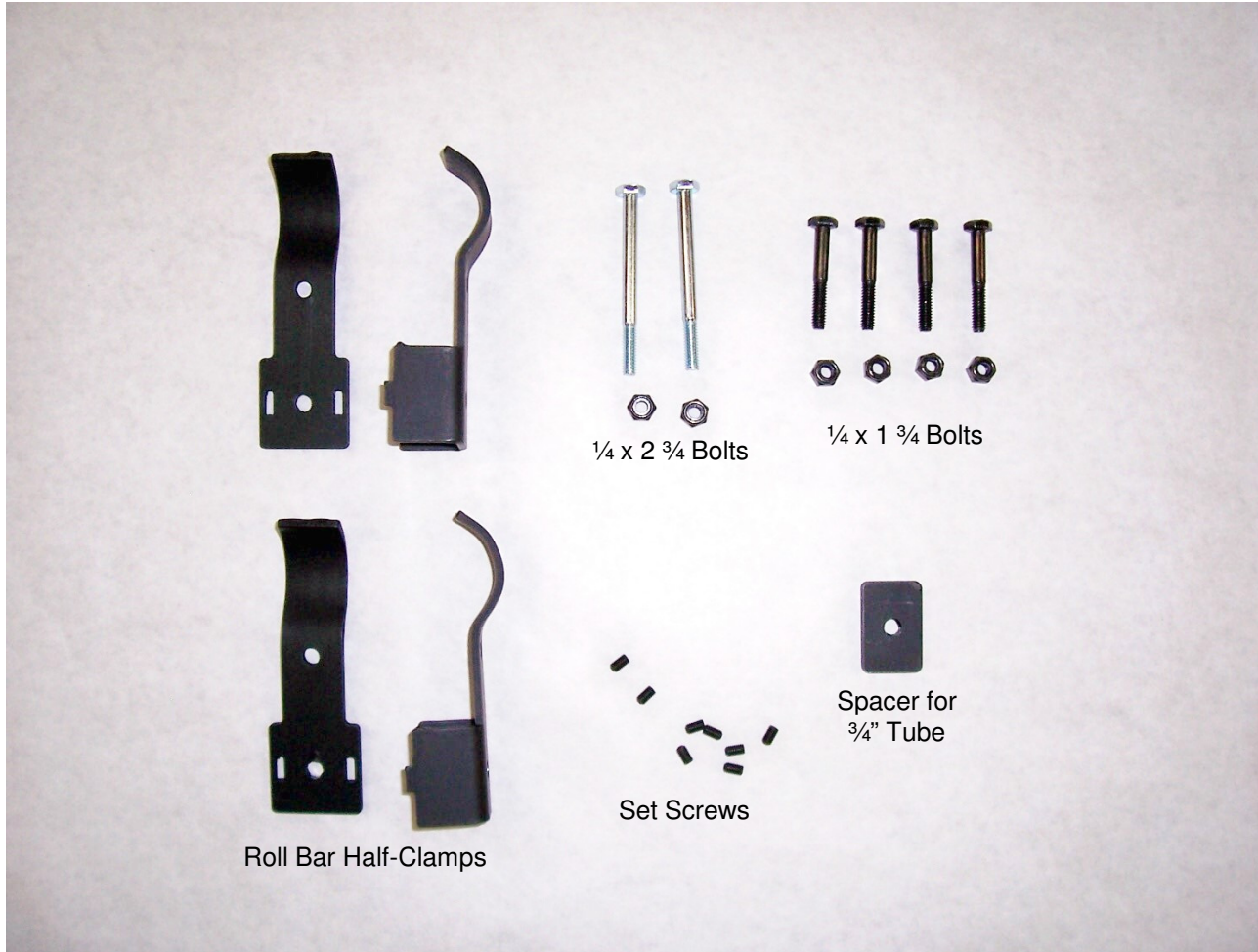


Fig. 9

ONE/FIVE YEAR LIMITED WARRANTY

EXTENSION AND SCOPE OF WARRANTY:

This Warranty is for different terms for different parts of the rack. Big Sky Racks, Inc. warrants the METAL COMPONENTS of this rack which is delivered with this Warranty, against defects in material or workmanship to the original purchaser only, for a period of FIVE YEARS. Big Sky Racks, Inc. warrants the PADDING and STRAPPING on this rack against defects in material or workmanship to the original retail purchaser only, for a period of ONE YEAR following the date of retail purchase. No person is authorized to make any additional warranties on behalf of the manufacturer, Big Sky Racks, Inc.

LIMITATIONS:

BIG SKY RACKS, INC. LIMITS ALL IMPLIED WARRANTIES, IF ANY, INCLUDING THE WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE, TO ONE (1) YEAR FROM THE DATE THE PRODUCT WAS PURCHASED AT RETAIL. Some states do not allow limitations on how long an implied warranty lasts, so the above limitation may not apply to you. BIG SKY RACKS, INC. SHALL IN NO EVENT BE LIABLE FOR DEATH, INJURIES TO PERSONS OR PROPERTY, OR FOR INCIDENTAL, CONTINGENT, SPECIAL OR CONSEQUENTIAL DAMAGES ARISING FROM THE USE OF THE PRODUCT. Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitation or exclusion may not apply to you.

YOUR DUTIES:

If this product requires repair or replacement due to defects in material or workmanship, return it to your dealer or Big Sky Racks, Inc.

RESPONSIBILITIES:

If you have notified us of a defect prior to the expiration of the respective warranty period and after shipment to Big Sky Racks, Inc. inspection uncovers a defect that is covered by this Warranty, Big Sky Racks, Inc. will either repair or replace the product at its election. The repaired or replacement product will be returned at Big Sky Racks, Inc. expense, but if it is determined that there is no defect, or that the defect resulted in causes not within the scope of the Warranty, then the purchaser must bear the cost of returning the product.

MISUSE OF RACK NULLIFIES WARRANTY:

The above warranty is conditioned upon the proper installation and use of the product according to the manufacturers directions embodied in the "Mounting Instructions" published by Big Sky Racks, Inc. READ THESE INSTRUCTIONS BEFORE INSTALLING. Alteration, damage to, abuse of or misuse of this product voids this warranty.

OTHER LEGAL RIGHTS OF THE PURCHASER:

This Warranty gives you specific legal rights, and you may also have other rights which vary from state to state. If you do not agree to the purchase of this rack on the terms and conditions set out in this warranty, then you must return the rack to the dealer prior to use or installation, and the purchase price will be refunded.