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Performance Standards"

3/16/15

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## SLP Performance Muffler for 2013-17 Polaris RZR 570 Part # 09-115

## **Kit Contents:**

- 1 5/16-28 x 3/4" Self Tapping Bolt (#999-0156)
- 2 8" Cable Tie (#999-5431)
- 1 Spring Tab (#090-697)
- 3 #16 Hair Pin Clip (#998-5612)
- 3 3/8" USS Flat Washers (#999-0078)
- 1 Instalation Instructions (#015-09115)

- 1 Screen Type Spark Arrestor (#1262123)
- 1 Bolt for Spark Arrestor (#999-1083)
- 1 Nut for Spark Arrestor (#999-1082)
- 1 Short Exhaust Spring (#090-40)
- 1 Muffler (#090-115)
- 1 SLP Decal (#60-60)

## **Tools Required:**

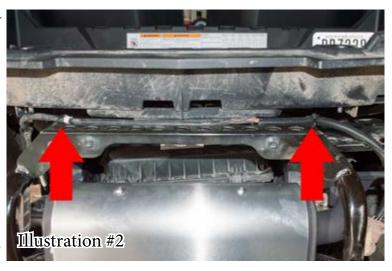
## **Installation Instructions:**

- 1. Unplug the rear tail lights. Remove the ten torx head screws holding the rear bumper on. Note: Two of the torx screws have nylock nuts and washers that will need to be held with the 7/16" end wrench for removal.
- 2. Remove springs from the stock muffler to head pipe connection. (SLP Extension Spring Hook Tool # 20-90 is recommended) Remove the plastic engine access panel from the bed of the RZR. Remove the two torx head screws holding the top of the rear bumper support from the top, and the six 13mm bolts holding the bumper support from the side. Remove the stock muffler and rear bumper support as an assembly from the RZR.

Note: Rear bumper support is what the silecer is hanging from.



- 3. On the crossbar below the sway bar, from the drivers side to the second hole in, (see illustration #1) oversize stock hole using a size "H" drill bit. Install spring tab using the supplied 5/16" self tapping bolt with the spring tab pointing down.
- **4.** Remove the stock muffler from rear bumper bracket and install SLP muffler in the same location as stock. Fasten SLP muffler to stock rubber exhaust hangers with provided 3/8" flat washers and #16 hair pin clips.
- 5. Verify stock grafoil seal is on head pipe flange. The grafoil seal will sometimes stay in the inlet of the stock muffler upon disassembly.



- 6. Re-install rear bumper bracket using the six 13mm bolts and two torx head screws removed in step #2. Spring SLP muffler to head pipe using the two exhaust springs removed in step #2. Use the provided exhaust spring between the bottom of the muffler to the spring tab installed in step #3.
- 7. Install tail light wire harness over rear bumper bracket and as far forward as possible. Fasten into place using the supplied cable ties (see illustration #2).
- 8. Re-install the stock plastic bumper using the ten torx head screws, two nylock nuts and two flat washers removed in step #1. Plug the rear tail lights in and verify all wiring is secured away from moving parts and hot exhaust components.
- 9. Re-install the stock plastic engine access panel in the bed of the RZR.
- 10. Install supplied spark arrestor into SLP muffler outlet using supplied screw and locknut.

**Note:** The RZR 570 opperates best between 6800-7200 RPM @ WOT. If the RPM is not in this range after the SLP Performance Muffler is installed, clutching changes may be required for optimum performance. SLP clutch kit is highly recommend for best performance. Please inquire for more information.