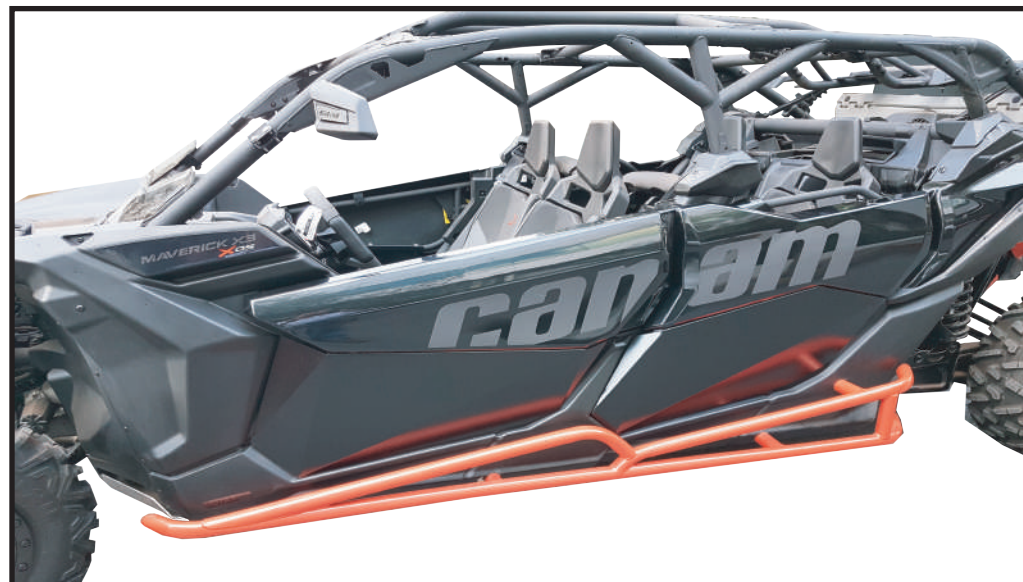




ALUMINUM LOWER DOORS INSTALLATION MANUAL



For technical support , please write us to:
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CAN AM X3 Max 4 SEATER

SKU PUE030



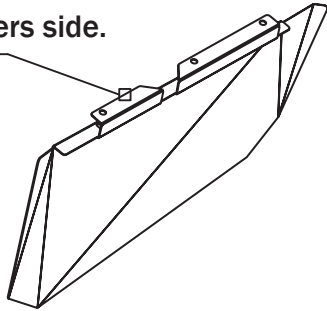


ALUMINUM FRONT LOWER DOORS FOR CAN AM X3 4 SEATER

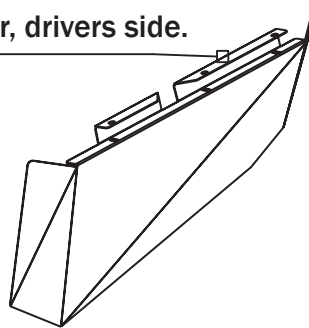
HOW TO MAKE THE INSTALLATION

Pieces included:

- Aluminum Lower Door, passengers side.



- Aluminum Lower Door, drivers side.



-  (6x) 1/4" x 2" Bolts with washers and nuts.

Tools needed (Not Included):

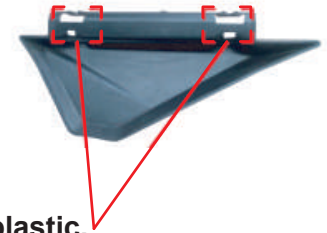
- 5/32" Allen Key
- 7/16" Combination Wrench.

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1

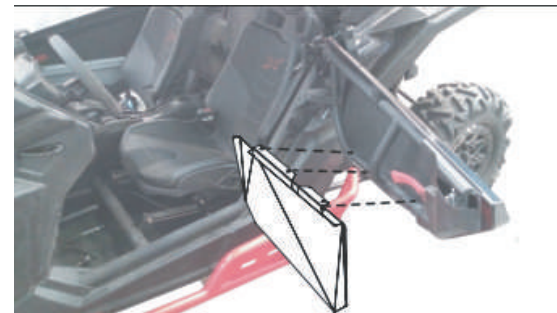
Remove the lower original plastics from the vehicles doors. For this, uninstall the 2 screws from each door and remove the plastics.



Remove the 2 screws of the plastic.

2

Set the Aluminum Lower Door (Driver's or Passenger's side) as shown on the Figure below. Install the door with 3 1/4" x 2" screws with 2 washers and 1 nut each (Included). Before tighten the screws, be sure that every one is in its right position.



- 3** Next, set the lower door in order that it will be aligned with the upper door of the vehicle.



Check the door to be aligned.

- 4** Once aligned, tighten the screws to the top, so that the lower door will be adjusted as possible.

- 5** Repeat this steps for the Lower Door of the other side of the Vehicle.

- 7** Finally tighten the 1/4 x 2" (D) screw (Make some pressure on the door in order to line the holes from the door with the holes on the structure of the upper door) use the washers and nuts.



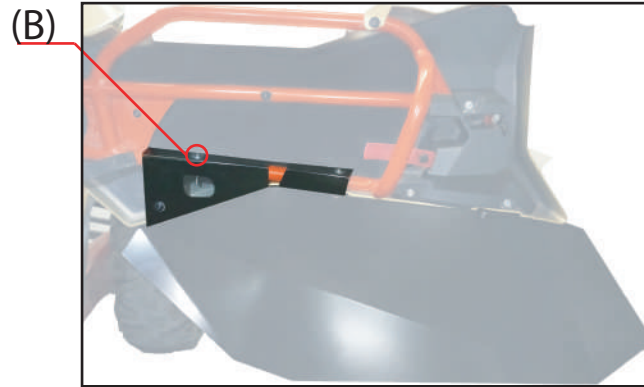
- 8** Tighten all the bolts and place the plastic guard over the handle and adjust using the 3x6mm hexagonal screws.



- 9** Repeat step 1 to 7 for the passenger side rear door.

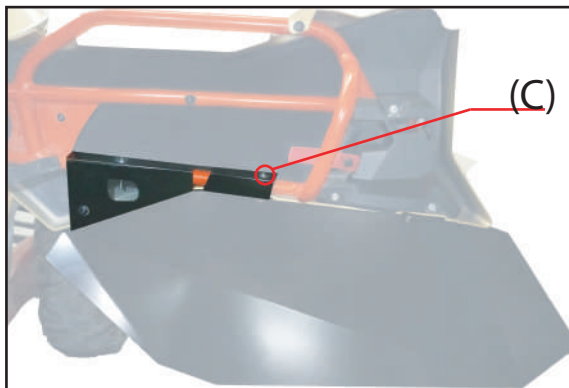
5

Adjust and hand tighten the (B) screw (1/4 x 2"), use washers and nuts.



6

Adjust and hand tighten the (C) screws (1/4 x 2"), use washers and nuts.

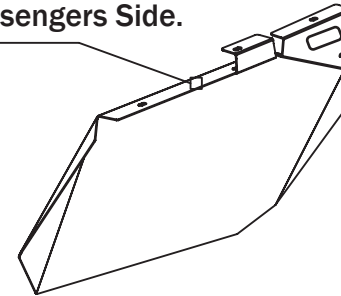


ALUMINUM REAR LOWER DOORS FOR CAN AM X3 4 SEATER

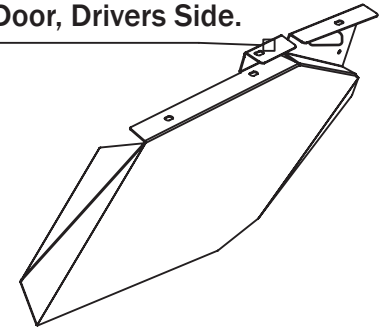
HOW TO MAKE THE INSTALLATION

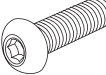
Pieces included:

■ Aluminum Lower Door, Passengers Side.



■ Aluminum Lower Door, Drivers Side.

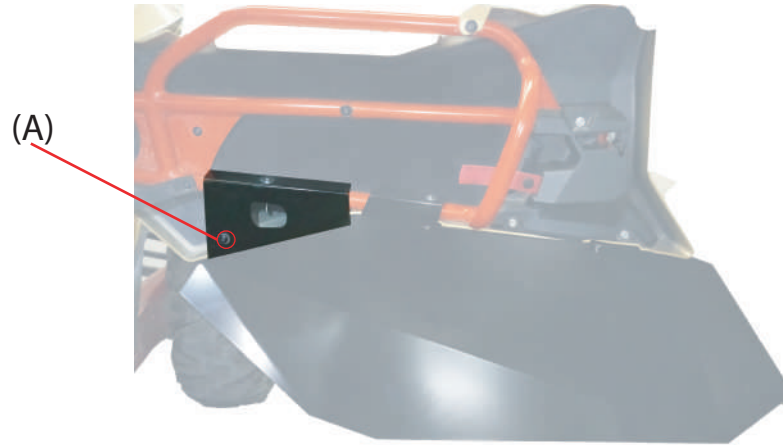


-  (6x) 1/4" x 2" Bolts with washers and nuts.
(6x) Hexagonal screw 6x30mm.

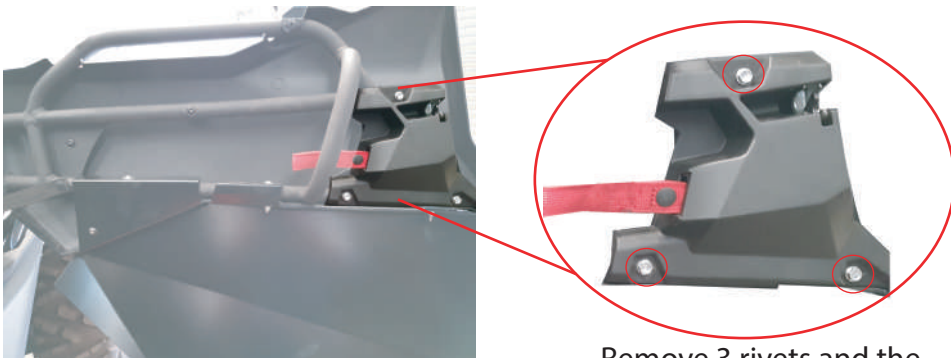
Tools needed (Not Included):

- 5/32" Allen Key
- 7/16" Combination Wrench.

1 Remove the original screw (A) from the inside of the upper door. (Keep the screw)



2 Remove the rivets from the handle guard on the inside of the door. Remove the handle guard and the plastic on the structure of the upper door.



Remove 3 rivets and the plastic.

3 Line the half lower door with the original holes from the upper door structure (tube). Starting from A to D.

Note: In order to fit the lower door, you have to insert bolt "A" and push the door to get "B" inserted and so on to get "C" and "D". This is on purpose just to make the door turn into the position of fitting right in the lower part of the frame. All the holes of the rear door are designed this way.



4 Adjust and hand tighten the "A" screw (original screw).